



*Valvoline Performance Products – Tectyl*

Version: TE050/02

## Tectyl™ 4D750

**Premium solvent free, hollow section, corrosion preventive compound.**

**Tectyl 4D750** is a resin/oil based, light yellow, liquid corrosion preventive compound.

**Tectyl 4D750** is almost free from organic solvent.

**Tectyl 4D750** is designed for industrial application giving good penetration into folds, flanges and cracks, making it very suitable as a corrosion protective for the inside of car doors and other hollow sections of cars and rolling equipment.

**Tectyl 4D750** cures to a light yellow, translucent, semi-soft film.

### Approvals/Performance levels

<b>Tectyl 4D750</b>
<p><b>Accelerated Corrosion tests:</b> @ Average recommended DFT</p> <p><b>Accelerated Corrosion tests:</b> Salt Spray; 5 % NaCl @ 35°C; ISO 9227 NSS (Q-Panels, Type R, ASTM A1008) <b>15+ days</b></p> <p>Humidity; 100 % RH; @ 40°C; ISO 6270-2 CH (Q-Panels, Type R, ASTM A1008) <b>50+ days</b></p>
<p><b>Tectyl 4D750</b> is Approved according to TR 338:2010, <b>SFS 4086:2006</b>, 02-12-2010 Granted certificate by Inspecta Sertifionti Oy for Anti-corrosion agents for internal hollow.</p>
<p>As Tectyl 4D750 is a chemical drying product, the cure time is depending on the application and environmental conditions</p>

### Application

**Surface Preparation:**

The maximum performance of **TECTYL 4D750** can be achieved only when the metal surfaces to be protected are clean, dry and free of rust, oil and mill scale and a substrate temperature of 10-35 °C at the time of product application.

**Application:**

**TECTYL 4D750** is formulated to be used as supplied. **DO NOT THIN TECTYL 4D750. DO NOT FREEZE TECTYL 4D750** while curing. Tectyl 4D750 can be applied by low pressure air spray application. As **Tectyl 4D750** is a chemical drying product, care should be taken to avoid prolonged contact of the product in the container with air (oxygen) as much as possible. During use this can be achieved by binding the plastic innerliner around the suction tube with a plastic binder. If not in use, keep the container tightly closed!

**Removal:**

**TECTYL 4D750** can be removed with mineral spirits or any similar petroleum solvent. Also Tectyl Biocleaner can be used to remove Tectyl 4D750.

### Features and Benefits

**Superior Protection**

At the recommended dry layer thickness the hollow sections are protected against corrosion.

**Environment**

Tectyl 4D750 is a non solvent compound.

**Efficient**

With a DFT of only 40 microns, Tectyl 4D750 is an efficient corrosion protection, protecting a large area with little amount of the product.

## Health and Safety

For the health and safety related properties of this product reference is made to the Safety Data Sheet (SDS). A Safety Data Sheet is available on request via your local sales office or via the internet @ <http://msds.ashland.com>

## Protect the Environment

Do not discharge into drains, soil or water.

## Storage

Tectyl 4D750 should be stored at temperatures between 10-35 °C. Mild agitation is recommended prior to use. Due to its composition Tectyl 4D750 can be subject to postproduction viscosity changes during storage. Under proper storage conditions Tectyl 4D750 can have a shelf life of 6 months minimum.

## Typical Properties

Typical property characteristics are based on current production. Whilst future production will conform to Tectyl specifications, variations in these characteristics may occur.

<b>Tectyl 4D750</b>	
<b>Flash Point, PMCC [°C]</b>	>180
<b>Density @ 20°C [kg/ltr]</b>	0,91
<b>Recommended Dry Film Thickness over metal profile [microns]</b>	40
<b>Theoretical coverage @ recommended DFT [m<sup>2</sup>/ltr]</b>	24,4
<b>Non Volatile [weight %]</b>	98
<b>Viscosity; Brookfield @ 20°C</b>	
@ 2 RPM [mPa.s] [cP]	6000
@ 20 RPM [mPa.s] [cP]	1500
<b>Penetration [mm]</b> (In house test)	40
<b>Dry to touch time @ 20°C [hours]</b>	72
<b>Volatile Organic Content ISO 11890-2 (10.4) [g/ltr]</b>	50

**This information only applies to products manufactured in the following location(s): Europe**

## Trusted since 1930

Since 1930, Tectyl™ protective coatings have been extending the operational life of cars, trucks, buses and other vehicles and equipment. The Tectyl name is synonymous with quality coatings that are easy to apply, long-lasting and easy to remove when no longer required.

For more information on Tectyl products, programs and services please visit [www.tectyl-europe.com](http://www.tectyl-europe.com)

## Caution

Adequate ventilation is required for cure and to ensure against formation of combustible liquid. **THE PARTIALLY CURED FILM SHOULD NOT BE EXPOSED TO IGNITION SOURCES SUCH AS FLARES, FLAMES, SPARKS, EXCESSIVE HEAT OR TORCHES.** Refer to the Safety Data Sheet for additional handling and first aid information.

## Note

The addition of any product over or under this coating is not recommended. The use of additional coatings could result in chemical incompatibility, thus affecting the performance of this coating as stated in the Typical Properties section. When applied on top or under another layer, please test prior to use on a small surface.

## Author:

RdB, September 2015  
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